

NORMAS TUBERÍAS HDPE ISO 4427

Presion Nominal	PE 80 PE 100
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		SDR6		SDR7.4		SDR9		SDR11		SDR13.6		SDR17		SDR21		SDR26		SDR33	
		PN25		PN20 PN25		PN16 PN20		PN12.5 PN16		PN10 PN12.5		PN8 PN10		PN6		PN5		PN4 PN5	
Diametro Nominal (pulg.)	Diametro (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)	Diametro Interno (mm)	Espesor Min (mm)
63	2	42	10.5	45.8	8.6	48.8	7.1	51.4	5.8	53.6	4.7	55.4	3.8	57	3	58	2.5	-	-
75	2 1/2	50	12.5	54.4	10.3	58.2	8.4	61.4	6.8	63.8	5.6	66	4.5	67.8	3.6	69.2	2.9	-	-
90	3	60	15	65.4	12.3	69.8	10.1	73.6	8.2	76.6	6.7	79.2	5.4	81.4	4.3	83	3.5	-	-
110	4	73.4	18.3	79.8	15.1	85.4	12.3	90	10	93.8	8.1	96.8	6.6	99.4	5.3	101.6	4.2	-	-
125	5	83.4	20.8	90.8	17.1	97	14	102.2	11.4	106.6	9.2	110.2	7.4	113	6	115.4	4.8	-	-
140	5 1/2	93.4	23.3	101.6	19.2	108.6	15.7	114.6	12.7	119.4	10.3	123.4	8.3	126.6	6.7	129.2	5.4	-	-
160	6	106.8	26.6	116.2	21.9	124.2	17.9	130.8	14.6	136.4	11.8	141	9.5	144.6	7.7	147.6	6.2	-	-
180	7	120.2	29.9	130.8	24.6	139.8	20.1	147.2	16.4	153.4	13.3	158.6	10.7	162.8	8.6	166.2	6.9	-	-
200	8	133.6	33.2	145.2	27.4	155.2	22.4	163.6	18.2	170.6	14.7	176.2	11.9	180.8	9.6	184.6	7.7	-	-
225	9	150.2	37.4	163.4	30.8	174.6	25.2	184	20.5	191.8	16.6	198.2	13.4	203.4	10.8	207.8	8.6	-	-
250	10	167	41.5	181.6	34.2	194.2	27.9	204.6	22.7	213.2	18.4	220.4	14.8	226.2	11.9	230.8	9.6	-	-
280	11	187	46.5	203.4	38.3	217.4	31.3	229.2	25.4	238.8	20.6	246.8	16.6	253.2	13.4	258.6	10.7	-	-
315	12	210.4	52.3	228.8	43.1	244.6	35.2	257.8	28.6	268.6	23.2	277.6	18.7	285	15	290.8	12.1	295.6	9.7
355	14	237	59	258	48.5	275.6	39.7	290.6	32.2	302.8	26.1	312.8	21.1	321.2	16.9	327.8	13.6	333.2	10.9
400	16	-	-	290.6	54.7	310.6	44.7	327.4	36.3	341.2	29.4	352.6	23.7	361.8	19.1	369.4	15.3	375.4	12.3
450	18	-	-	327	61.5	349.4	50.3	368.2	40.9	383.8	33.1	396.6	26.7	407	21.5	415.6	17.2	422.4	13.8
500	20	-	-	-	-	388.4	55.8	409.2	45.4	426.4	36.8	440.6	29.7	452.2	23.9	461.8	19.1	469.4	15.3
560	22	-	-	-	-	435	62.5	458.4	50.8	477.6	41.2	493.6	33.2	506.6	26.7	517.2	21.4	525.6	17.2
630	24	-	-	-	-	489.4	70.3	515.6	57.2	537.4	46.3	555.2	37.4	570	30	581.8	24.1	591.4	19.3